

# Semion pDC System

Measure the Ion Flux and Ion Energy incident on your substrate with sub-microsecond time resolution

<https://www.impedans.com/semion-pdc/>

# The Semion pDC RFEA System

Suitable for DC, Pulsed DC biasing & RF or Pulsed RF sources (sensor deployed on the grounded pedestal)

## Parameters Measured:

- ✓ Ion energy distribution function (IEDF)
- ✓ Number of sensors: 1
- ✓ Average energy & ion flux
- ✓ Vdc

## Specification

- ✓ 3 grid RFEA
- ✓ 2keV ion energy range
- ✓ Apply up to 400 V pulsed DC biases
- ✓ Pulsed DC frequencies 100 Hz to 600 kHz
- ✓ Available in anodized aluminum, bare aluminum and stainless steel
- ✓ Easily replaceable button probes
- ✓ 44 nanosecond time resolution available (per 350 mm of cable)
- ✓ 1 microsecond time resolution when RF shielding included in holder (on request)

## Button Sensors Available

- ✓ Low density 0.001 to 1.5 A/m<sup>2</sup>
- ✓ Standard 0.01 to 25 A/m<sup>2</sup>
- ✓ High density 0.5 to 350 A/m<sup>2</sup>
- ✓ (6x reduction for time-resolved)

## Also available: High Voltage Semion

- ✓ <https://www.impedans.com/semion-3kev/>

## Also available: Semion Multi

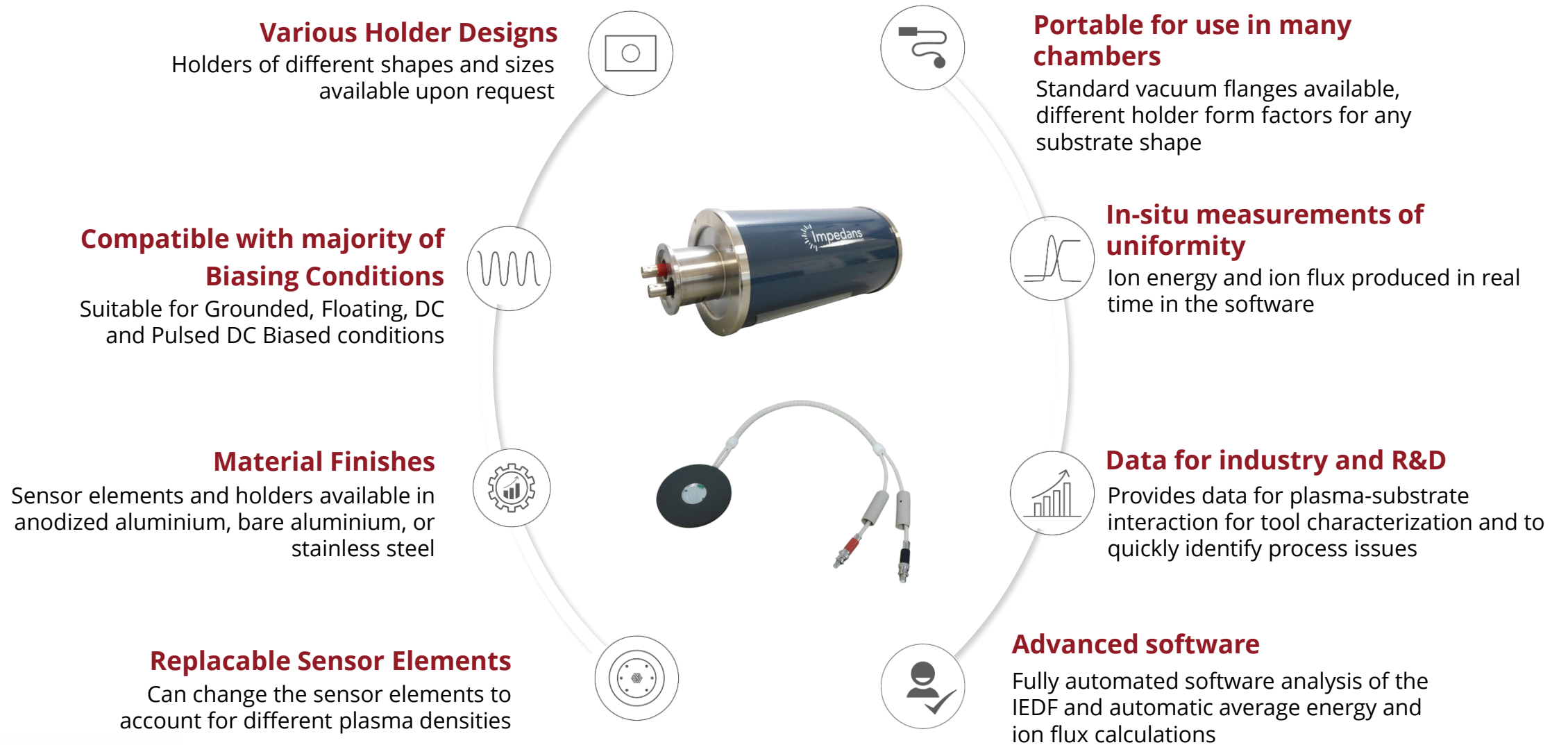
- ✓ <https://www.impedans.com/semion-rfea-system/>

## Advantages of the Impedans Semion RFEA:

- ✓ Various shaped and sized wafers to suit the tool
- ✓ Over 200 publications using this hardware, trusted by universities and industry alike: [impedans.com/semion-applications](https://www.impedans.com/semion-applications)



# Key Features



# Technical Specifications

Parameters Measured	Range
Ion Energy Range	0 to 2000 eV (Standard/Low/High Density Buttons)
Ion Flux	0.001 to 350 A/m <sup>2</sup> (Dependent upon button)
Pressure Range	300 mTorr (Standard/Low/High Density buttons) 2 Torr (High Pressure Buttons)
IEDF Resolution	1 eV nominal; 0.1V step size available
Max Pulsed DC Bias voltage (applied to probe)	400 V <sub>PK-PK</sub>
Max DC Bias Voltage (not pulsed)	-1940 V
Bias Frequency Range	100 kHz to 600 kHz

- ✓ For more detailed specifications and different models available, visit
- ✓ [Semion pDC | Impedans](#)
- ✓ To see if the RFEA is suitable for your plasma application, see the applications list at [impedans.com/semion-applications](https://impedans.com/semion-applications)
- ✓ To arrange a technical discussion, contact [support@impedans.com](mailto:support@impedans.com)

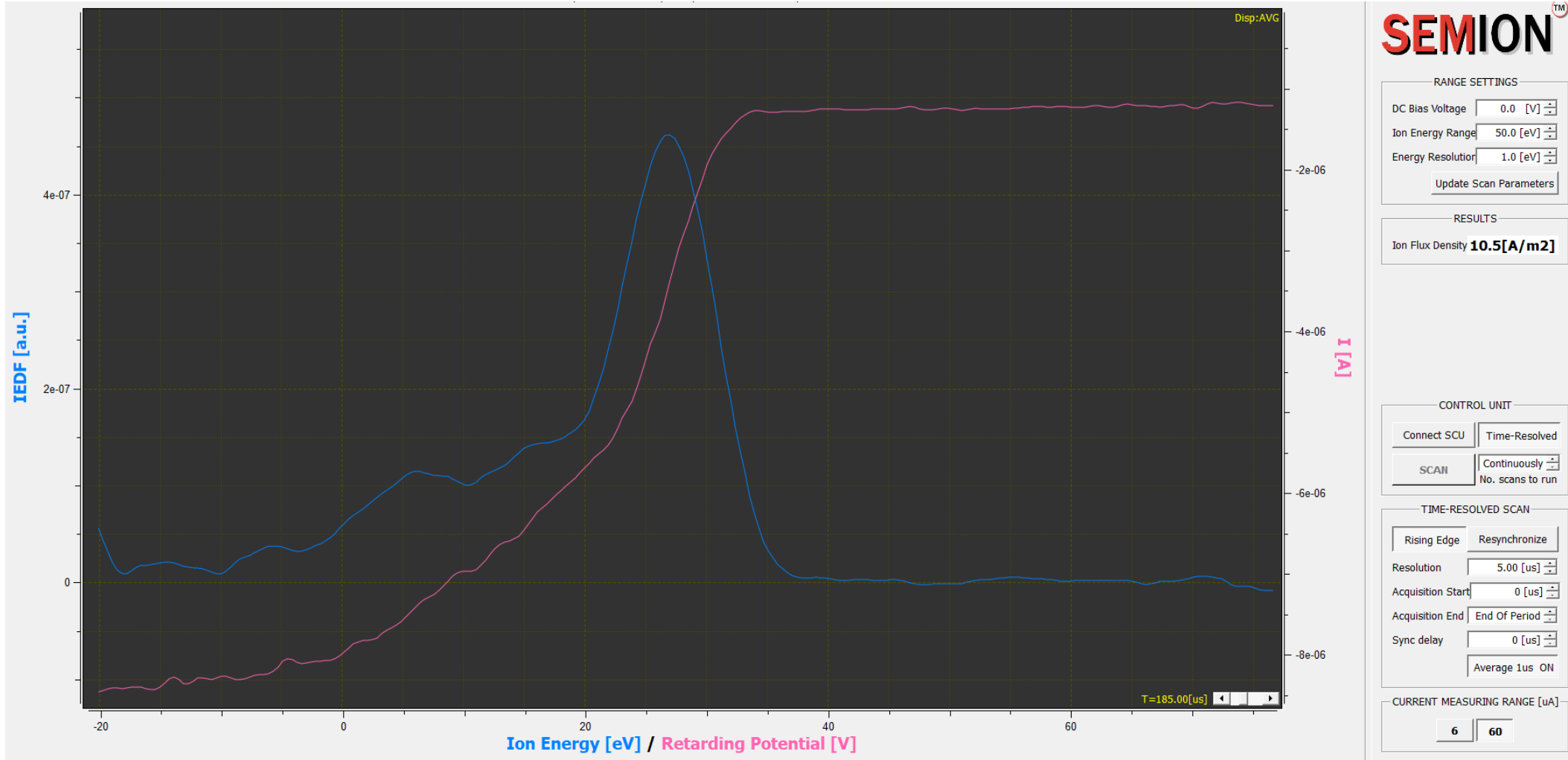


HOLDERS



BUTTON PROBES

# Example Data: IV curve and IEDF Curve

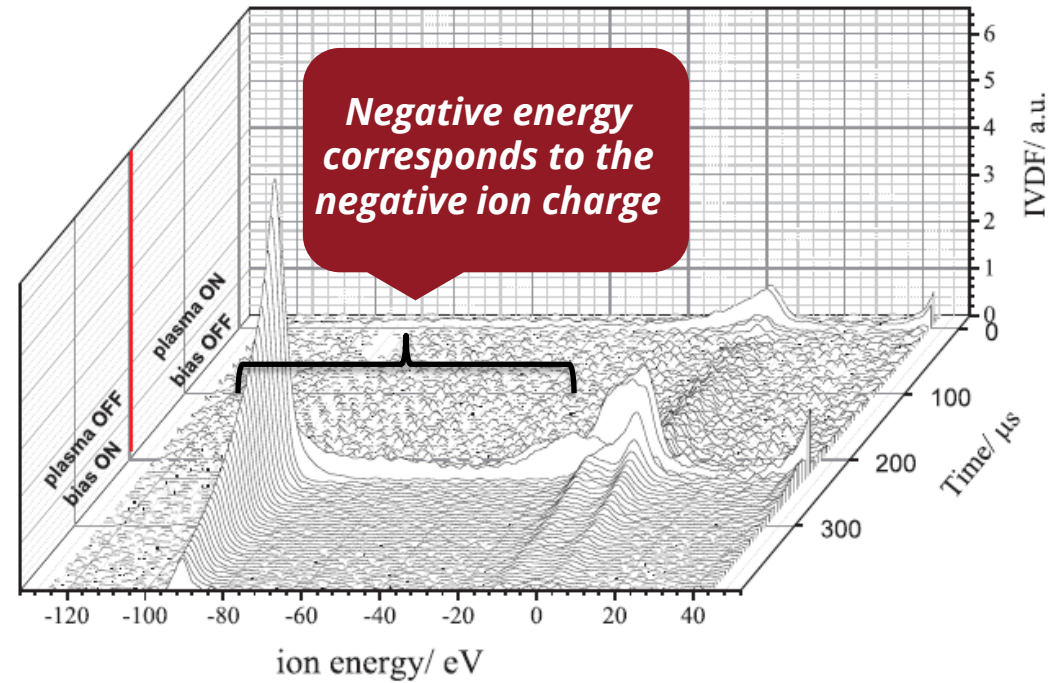
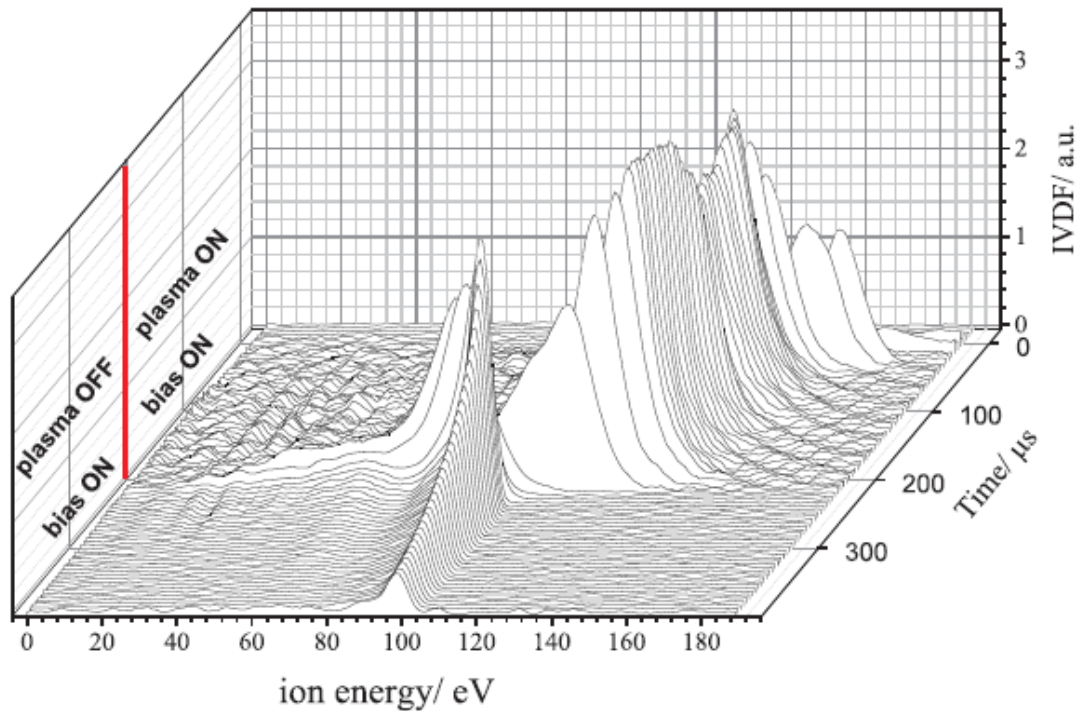


Grounded IEDF with 2 kHz pulsed DC source

# Semion Applications

# Extraction and acceleration of positive and negative ion beams from a pulsed inductively coupled plasma in SF<sub>6</sub>

SF<sub>6</sub> at 3.3 Pa, modulation frequency 2 kHz, pulse duration  $\tau_{\text{pulse}} = 200 \mu\text{s}$ , peak RF power  $P_{\text{RF}} = 400 \text{ W}$



Time-resolved IVDF of the positive ion beam extracted from a pulsed discharge.

(a) A continuous bias voltage  $U_{\text{bias}} = 100 \text{ V}$ .

(b) A pulsed bias voltage  $U_{\text{bias}} = -95 \text{ V}$ .

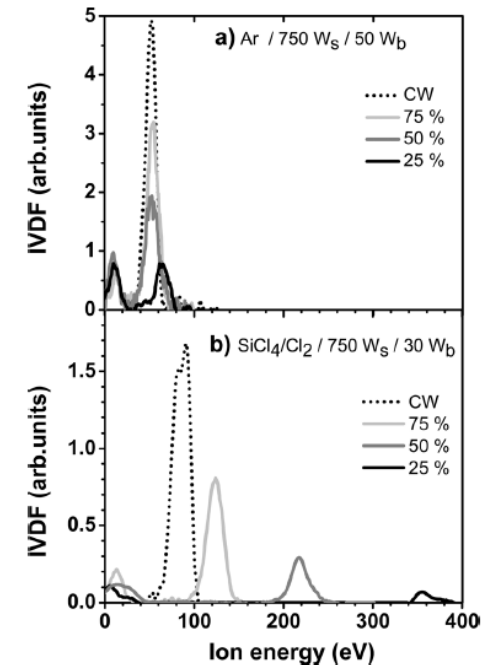
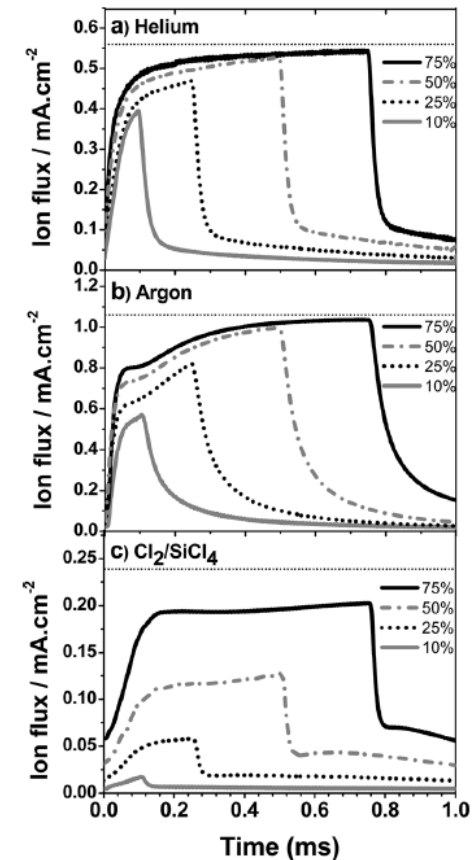
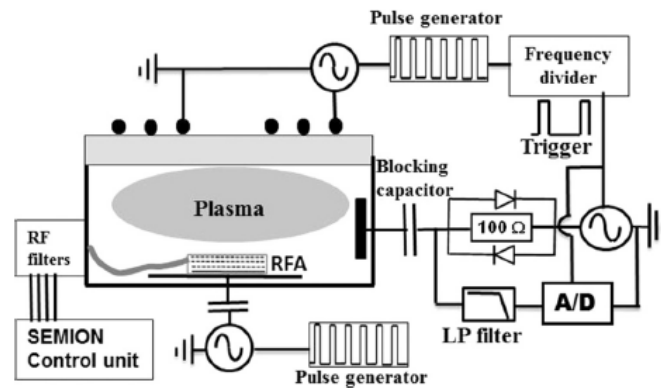
# Impact of pulsed ICP operated over a range of duty cycles

## Ion flux and ion distribution function measurements in synchronously pulsed inductively coupled plasmas

Brihoum M et al, Laboratoire des Technologies de la Microélectronique CNRS, France  
Impedans Ltd., Ireland  
The Open University, Walton Hall, United Kingdom

DOI: <https://doi.org/10.1116/1.4790364>

In this paper, authors reported experimental measurements of the impact of the duty cycle on the time variations of the ion flux and on the time averaged ion distribution function measured at the wafer surface in an ICP (13.56 MHz) processing chamber subject to pulse modulation of source excitation and bias at 1 kHz, in several plasma chemistries.



*Experimental setup and example of the ion flux and IVDF measured in synchronously pulsed ICP plasma operating in rare gas (Ar or He) and reactive SiCl<sub>4</sub>/Cl<sub>2</sub> plasmas.*

# IED in compact ICP Argon plasma with and without a Faraday shield

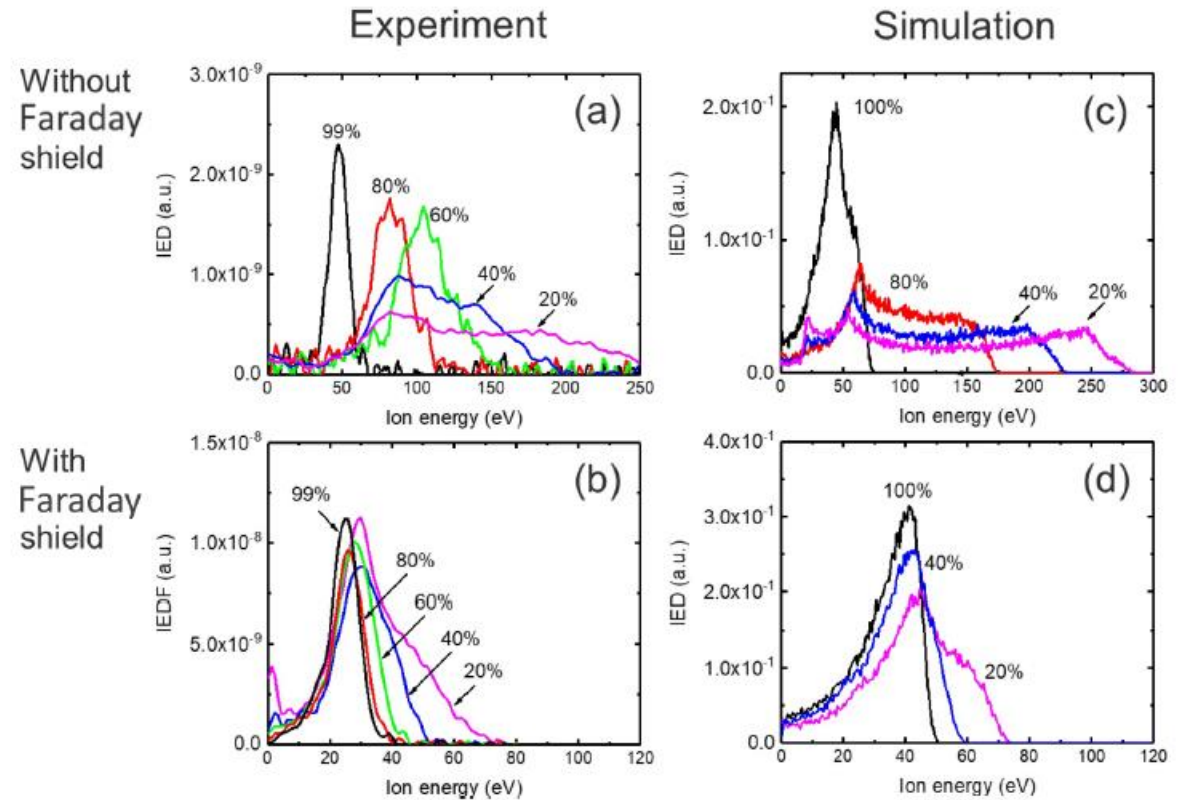
## Factors influencing ion energy distributions in pulsed inductively coupled argon plasmas

Zhiying Chen et al, Tokyo Electron America, USA  
Tokyo Electron Miyagi Ltd., Japan

DOI: <https://doi.org/10.1088/1361-6463/ab8b08>

In this work, authors investigate the origin of important features of ion energy distributions during pulsing.

Ion energy distributions (IEDs) were measured for a range different duty cycles using source pulsing with a coaxial coil inductively coupled plasma source with and without a Faraday cage to isolate capacitive coupling. The effect of duty cycle on the IEDF is discussed using simulation results for context.

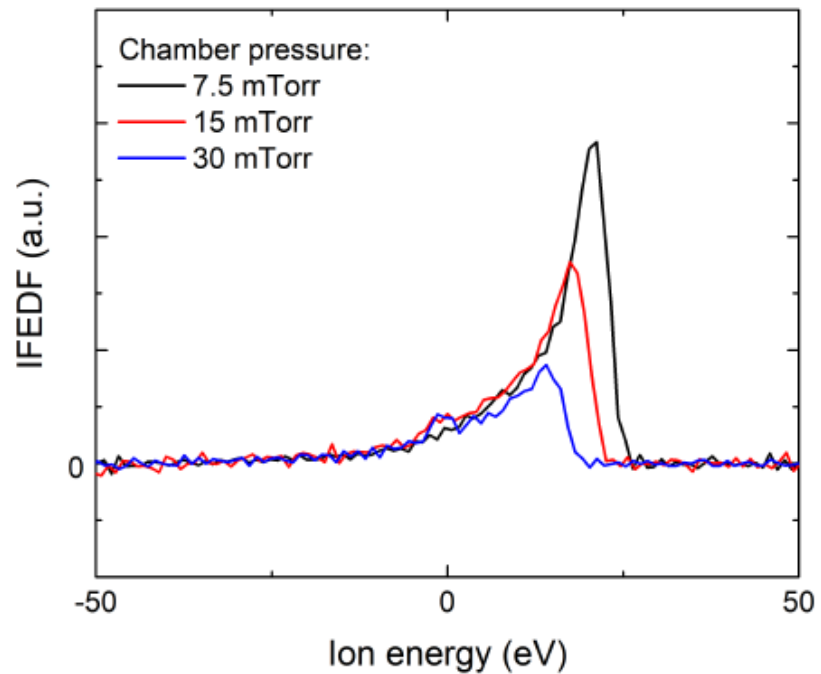


Example of measured and simulated IEDs for different RF duty cycles under pulsed plasma conditions with time average power of 150 W and pressure of 20 mT (2.67 Pa) without a Faraday shield (a) and with a Faraday shield (b).

# Pressure and Gas Impact on IEDFs

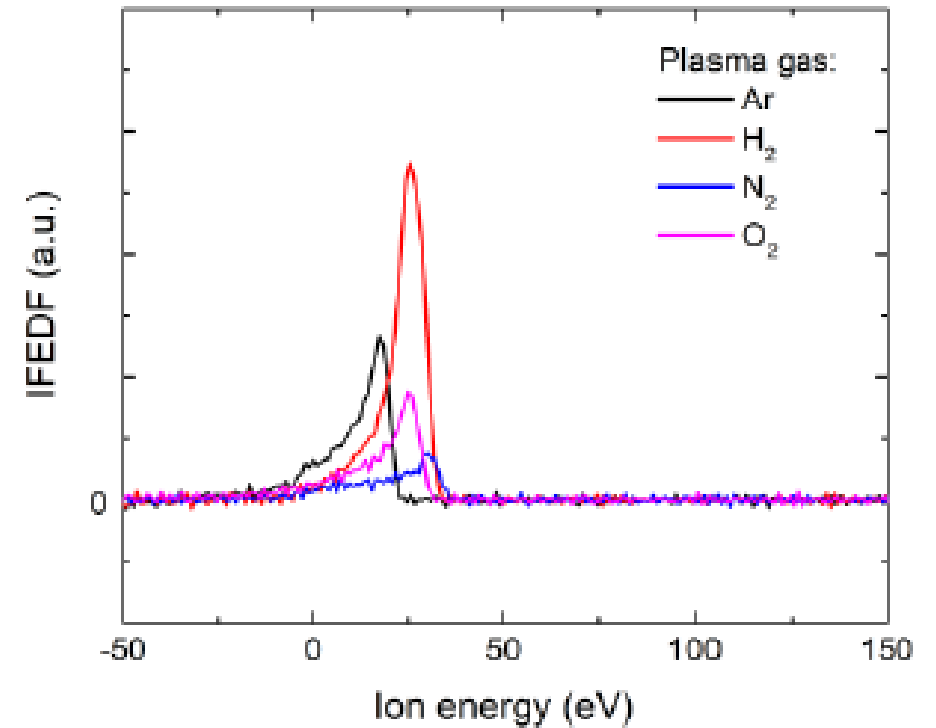
## IEDF at different pressures for Argon

100 W ICP



## IEDF for different gases

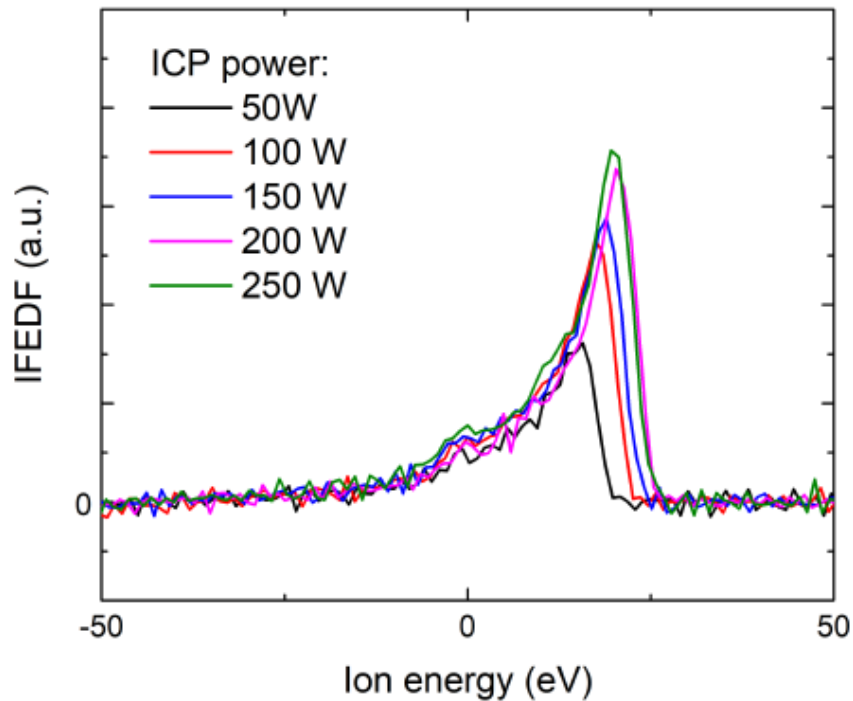
15 mTorr & 100 W ICP



# Source Power Impact on IEDFs

IEDF at different power  
(Top ICP)

15 mTorr



- ✓ As power is increased on an electrode or coil above the substrate, the ion flux increases
- ✓ The ion energy also increases, but not by much
- ✓ The energy increase is from increases in the plasma potential

# Semion Theory

# Semion RFEA Structure

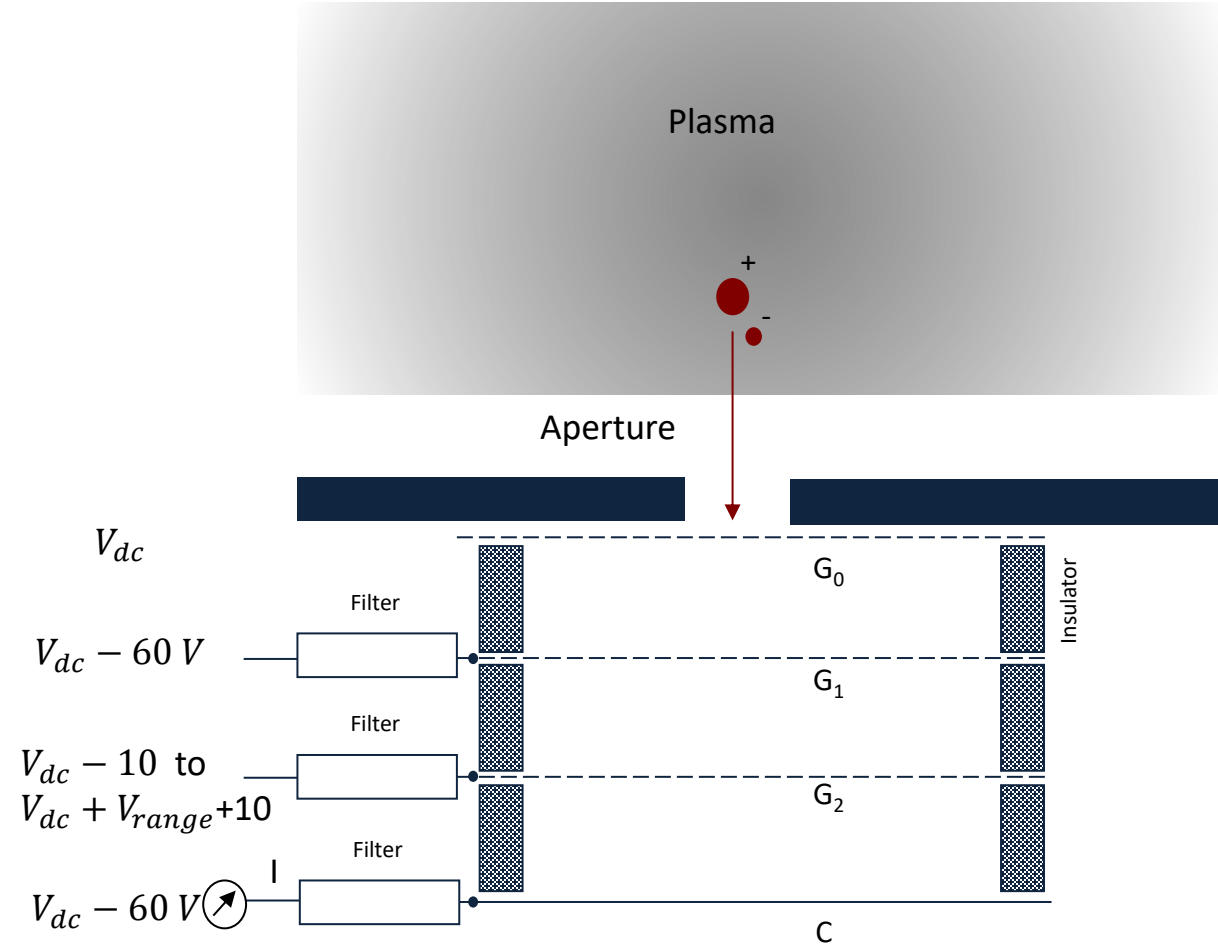
All grids are made of nickel with a 20 x 20 square apertures

G0 is designed to reduce the diameter of the sampling orifice to less than the Debye length in order to prevent plasma formation within the RFEA. The grid, which is connected to the body of the sensor (and therefore the electrode), will be biased according to the condition of the electrode (Grounded, Floating, RF Biased).

G1 acts as an electron repulsion grid. This is designed to repel electrons from the plasma that enter into the sensor as they can distort the IED being measured.

G2 acts as the discriminator of the ions based on their energy. As the voltage is swept from to fewer ions are able to pass through the electric potential causing the current to change.

C is the collector electrode to which a negative bias is applied to attract the ions for detection.



# Semion RFEA Equations

## Ion Energy Distribution Function (IEDF) Calculation:

$$f(x_i) = \frac{y_i - y_{i-1}}{x_i - x_{i-1}} \quad n = 1$$

$$f(x_i) = \frac{\sum_{j=1}^n y_{i+j} - \sum_{j=1}^n y_{i-j}}{\sum_{j=1}^n x_{i+j} - \sum_{j=1}^n x_{i-j}} \quad n \geq 2 \quad (1)$$

x and y representing the voltage and current values respectively

## Ion Flux:

$$J_i = \frac{0.5 f(x_i)}{\text{Area} * \text{Transmission}} \quad (2)$$

## Average Energy:

$$E_i = \frac{\int_{E_{min}}^{E_{max}} E f(E) dE}{\int_{E_{min}}^{E_{max}} f(E) dE} \quad (3)$$

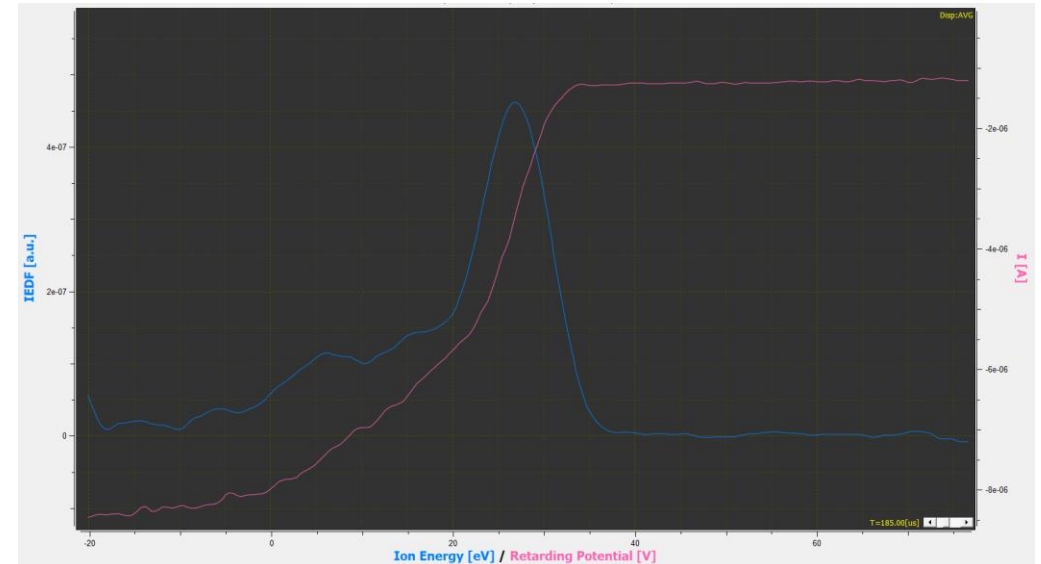
## Sheath Width:

$$\bar{s} = \frac{2}{3} \left( \frac{2e}{M_i} \right)^{\frac{1}{4}} \left( \frac{\epsilon_0}{\bar{J}_i} \right)^{\frac{1}{2}} \bar{V}_s^{\frac{3}{4}} \quad (4)$$

$\bar{V}_s$  is the DC sheath voltage

## Ion Transit Time:

$$\tau_i = 3 \bar{s} \sqrt{\frac{M}{2 e \bar{V}_s}} \quad (5)$$



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